



## Performance of Indonesian Candlenut Oil in the International Markets of the United States, Singapore, and India

Trisna Wahyu Swasdiningrum Putri<sup>1\*</sup>, Herdiana Anggrasari<sup>2</sup>

<sup>1</sup>Agribusiness Study Program, Agricultural Socioeconomics Department, Faculty of Agriculture, Universitas Sriwijaya

<sup>2</sup>Agribusiness Study Program, Faculty of Agriculture, UPN Veteran Yogyakarta

Jl. Raya Palembang-Prabumulih, KM. 32 Indralaya, Ogan Ilir District, Sumatera Selatan<sup>1</sup>

Jl. Ring Road Utara No.104, Ngropoh, Condongcatuur, Kec. Depok, Kabupaten Sleman, Daerah Istimewa Yogyakarta<sup>2</sup>

trisanawahyusp@fp.unsri.ac.id

### ARTICLE INFO

#### Article History :

Submitted 25 August 2025

Revised 7 October 2025

Accepted 3 December 2025

#### Keywords :

Competitiveness

Candlenut oil

RCA

RSCA

#### How to cite:

Putri, T.W.S, and Anggrasari, H.2025. Performance of Indonesian Candlenut Oil in the International Markets of the United States, Singapore, and India. *Agro Ekonomi* xx(x), xx-xx

### ABSTRACT

Candlenut oil is one of Indonesia's potential export commodities in the global market, but its competitiveness in various main destination countries remains untapped. The purpose of this study is to measure and analyze the competitiveness of Indonesian candlenut oil exports in three major market countries, which are the United States, Singapore, and India, using a quantitative and comparative approach. The data used in this study are from 2016 to 2023. The time series data analysis methods used are Revealed Comparative Advantage (RCA), Revealed Symmetric Comparative Advantage (RSCA), and Trade Balance Index (TBI). Based on the RCA index calculation, the average RCA value of Indonesian candlenut oil is greater than 1, indicating a comparative advantage in the United States, Singaporean, and Indian markets. The average RSCA index calculation shows that Indonesian candlenut oil has strong comparative advantage (RSCA>0) in the Singaporean and Indian markets. Meanwhile, in the United States market, Indonesian candlenut oil does not have a comparative advantage. The average TBI calculation indicates that Indonesian candlenut oil is a strong net-export position in the United States and Singapore markets, while in India it is at the export specialization growth stage. Potential markets such as India, Singapore, and the United States deserve further development to optimize export profits. Dissemination of technology to improve the quality of candlenut oil to higher grades is also necessary to compete with competing countries, thereby increasing candlenut oil exports.

### INTRODUCTION

Indonesia has a significant opportunity to maximize the export potential of non-timber forest products, particularly candlenut

(*Aleurites moluccanus*) (Jumiyati et al., 2024), which is widely cultivated in eastern Indonesia (Shaah et al., 2021). Candlenut (*Aleurites moluccanus*) is a non-timber forest product with both

economic and ecological potential (Dako et al., 2024).

Candlenut oil is a candlenut derivative product that has high economic value in the export market. It has a high oil content ranging from 30-60% (Shaah et al., 2021). Candlenut oil is composed of high levels of unsaturated fatty acids and contains small amounts of aromatic oils, such as essential oils (Cabral et al., 2016; Subroto et al., 2017). Therefore, candlenut oil has the potential to be processed as a raw material for vegetable oils, such as candlenut oil and as a wax substitute (Dako et al., 2024).

In addition to its high economic value, candlenut oil contributes to a sustainable agroforestry system that provides ecological and social value (Ningsih & Baharuddin, 2021). The global market is currently well-positioned to meet the growing demand for bio-based products (Virgin et al., 2022) and the shift in global consumer preferences toward sustainable, environmentally friendly, and healthy goods. Due to its high concentrations of linoleic acid, oleic acid, and vitamin E, candlenut oil is highly valued in the pharmaceutical, cosmetic, and hair care industries, in addition to being used as a raw material in the food industry (Shintawati et al., 2022).

The US, Singapore, and India are three key export markets considered crucial for increasing the competitiveness of Indonesian candlenut oil (BPS, 2024). These three countries were selected for analysis because the United States is one of the world's major markets for the beauty and

personal care industry (Statista, 2025); Singapore's largely urban-dwelling upper-middle class, which serves as a global product tester, and India's growing middle-class market (Fernandes, 2023) segment all contribute to the potential for Indonesian candlenut oil exports.

However, despite the wide open market opportunities, the competitiveness of Indonesian candlenut oil exports remains suboptimal compared to competing countries such as the Philippines and several African countries, both in terms of export volume, added value, and market penetration (UN Comtrade Database, 2024). This gap is partly attributable to Indonesia's continued reliance on the exports of raw materials (candlenut kernels) rather than high-value processed products like candlenut oil. A significant challenge lies in the post-harvest stage, where suboptimal processing technology and a lack of standardization are major obstacles to increasing product value (Sutejo et al., 2023). More seriously, Indonesia's existing standardization process is not fully aligned with international standards in terms of legal framework and technical competence, as identified by Kristiningrum et al. (2022). This lack of consistent quality standards poses contaminant risks, similar to the problems faced by palm oil (Andarwulan et al., 2022), which can hinder compliance with global food safety and cosmetic standards. As a result, Indonesian candlenut oil products struggle to penetrate premium markets such as the US and Singapore, limiting economic opportunities for local producers (Sukananda, 2019).

Furthermore, reliance on long distribution chains and insufficient international markets promotion further undermines the bargaining position and competitiveness of Indonesian candlenut products.

This is supported by research by Iskandar et al. (2016), which shows that farmers have a relatively weak bargaining position in the marketing of candlenut products. Most previous studies, such as those by Sutejo et al. (2023) and Iskandar et al. (2016), have focused more on production aspects, supply chains, and issues at the farmer level, and have not specifically measured export competitiveness quantitatively in the international markets. Based on these issues and gaps, this study aims to specifically analyze the export competitiveness of Indonesian candlenut oil in three major markets—the United States, Singapore, and India—with varying demand characteristics.

This research will provide novelty by not only analyzing competitiveness based on existing RCA indicators but also integrating value chain analysis and non-price competitiveness factors such as product standards, certification, logistics performance, weather, and branding product. This integrative approach has not been widely explored in the context of Indonesian candlenut oil. Detailed analysis in each market will provide a more in-depth understanding than general studies.

The results of this analysis are expected to provide a solid foundation for formulating detailed export policy

recommendations and concrete business strategy recommendations for stakeholders. For the government, these recommendations could include incentive policies for downstream processing, product standardization, and integrated promotion. For businesses, the research findings can serve as a guide for improving supply chain efficiency, diversifying products, and building a strong brand image in the global market.

## **METHODS**

The primary method employed in this research is descriptive analysis by collecting the data to be studied, followed by processing, analyzing, and interpreting the data in hypothesis testing (Putri et al., 2019). This study uses secondary data in the form of time series data obtained from recording documents or reports from related agencies. Some of the secondary data used in this study comes from the Central Bureau of Statistics, ITC Trade Map, UN Comtrade Database, and other supporting resources. The approach used in this study is a quantitative approach where the research results are presented in the form of mathematical calculations.

The data used in this study are from 2016 to 2023 for the United States, Singapore, and India. The United States, Singapore, and India were chosen because Indonesia exports the most candlenut oil products to these three countries. The time frame is based on the latest 8 years of data, because data for India is available from 2016 and 2024 data is

not available for the three countries from data sources, namely UN Comtrade and the International Trade Center. The search HS code used was 151590 (with the product description: "Other vegetable oils and their fractions, whether refined or unrefined, but not chemically modified"). Candlenut oil is included in HS code 151590 because it is a vegetable oil extracted from candlenut kernels, has not undergone significant chemical modification, and is used for cosmetic and pharmaceutical purposes. The use of this code poses a risk of aggregation bias because the reported data may include other vegetable oils. This means that the actual value of candlenut oil exports may be overstated, so the competitiveness findings should be interpreted with the recognition that they reflect the competitiveness of a broader product category. This study adds interpretive constraints by focusing the analysis on export destination countries known to consistently import candlenut oil from Indonesia. This approach helps ensure that calculated indicators, such as RCA and competitiveness, continue to reflect the specific performance of candlenut oil and are not distorted by other products in the same HS group. Thus, the analysis results are expected to remain relevant, representative, and not significantly biased towards other commodities in the HS 1515.90 category.

Data processing in this study used Microsoft Excel software. The time-series data analysis methods used were Revealed Comparative

Advantage (RCA), Revealed Symmetric Comparative Advantage (RSCA), and the Trade Balance Index (TBI). The Revealed Comparative Advantage (RCA) method is used to measure the comparative advantage of commodities within a region and is an accepted method for trade analysis. Essentially, the RCA method calculate the share of a commodity's export value in a country's total exports, compared to the share of that commodity's value in world trade (Stellian & Danna-Buitrago, 2022). The RCA method can also be used to examine a region's export specialization patterns (Purwono et al, 2022). However, RCA often produces asymmetric values, leading to unbalanced weighting for the applied regression. This is because the range of values obtained ranges from 0 to infinity (Tandra et al., 2022). In this study, we employ a destination-specific (bilateral) RCA to measure Indonesia's export competitiveness for candlenut oil in each importing market. This is done by focusing on trade performance between a specific exporter and destination rather than global trade, following the approaches of Laursen (2015) and Vollrath (1991). The bilateral RCA is formulated as follows:

$$RCA_{ij} = \frac{(X_{ij} / X_{it})}{(M_j / M_t)}$$

Where:

- $X_{ij}$  : Indonesia's export value of product  $i$  (candlenut oil) to country  $j$  (US\$)
- $X_{in}$  : Indonesia's total exports to country  $j$  (US\$)
- $M_j$  : The total world exports of product  $i$  to country  $j$  (US\$)

$M_t$  : the total world exports to country  $j$  (US\$)

The RCA index value ranges from zero to infinity. If the RCA index is between 1 and infinity, it indicates a country has a comparative advantage in candlenut oil, reflecting export competitiveness. Meanwhile, if the value is between zero and 1, the country has a comparative disadvantage. The RCA index is a useful tool for constructing descriptive trade data and interpreting results at the industry or country level (Tandra et al., 2022).

Due to several limitations of RCA, Laursen (2015) refined it by proposing the Revealed Symmetric Comparative Advantage (RSCA). RSCA provides a more realistic and accurate index value for a country or region's comparative advantage in trade. The RSCA can be calculated using the following formula:

The trade balance index (TBI) is used to identify whether a country specializes in exports as a net exporter or net importer (Lafay, 1992). The contribution of a particular commodity

or good to the national surplus or trade deficit with trading partners can be determined through this index. The TBI can be calculated using the following formula:

$$TBI_{ij} = \frac{(x_{ij} - m_{ij})}{(x_{ij} + m_{ij})}$$

$TBI_{ij}$  = country  $i$ 's trade balance index for product  $j$   
 $x_{ij}$  = country  $i$ 's exports of product  $j$   
 $m_{ij}$  = country  $i$ 's imports of product  $j$ .

The TBI value ranges from -1 to 1. If a country only imports (a net importer), the TBI value is -1. Conversely, if the TBI value is 1, the country only exports (a net exporter) a good or commodity (Purwono et al., 2022).

To complement the RSCA and TBI index analysis, products are mapped and classified into four groups: A, B, C, and D (Figure 1) (Widodo in İzgi & Kavacık, 2024).

## RESULTS AND DISCUSSION

### Analysis of the Comparative Advantage of Indonesian Candlenut Oil in the United States, Singapore, and India

Analysis of the competitiveness of Indonesian candlenut oil in the United States (US), Singapore, and India markets using the Revealed

RSCA	RSCA > 0	<b>Group B</b> Comparative advantage Net-importer (RSCA > 0 and TBI < 0)	<b>Group A</b> Comparative advantage Net-exporter (RSCA > 0 i TBI > 0)
	RSCA < 0	<b>Group D</b> Comparative disadvantage Net-importer (RSCA < 0 and TBI < 0)	<b>Group C</b> Comparative disadvantage Net-exporter (RSCA < 0 and TBI > 0)
		TBI < 0	TBI > 0

**Figure 1.** Product Mapping based on RSCA and TBI values

Source : (Widodo in İzgi & Kavacık, 2024)

Comparative Advantage (RCA) and Revealed Symmetric Comparative Advantage (RSCA) indices shows a varied picture.

Indonesia generally has a significant comparative advantage in the candlenut oil trade (average RCA above 1), reflecting great potential to gain profits in the global market (Makkarennu et al., 2021). This competitiveness is most pronounced in India (average RCA 5.21), where it is supported by increasing awareness of natural beauty products (Moharir, 2025), and in Singapore (average RSCA 0.58), which offers logistical advantages as a trading hub (Sauvé et al., 2024). However, competitiveness in the United States market proved weak (mean RSCA negative -0.05). Sharp fluctuations in RCA values in the US and Singapore indicate that Indonesia's competitiveness is vulnerable to non-price factors. These include competition from countries offering higher quality and purity (Yusri & Sutanto, 2021), as well as the lack of international certification

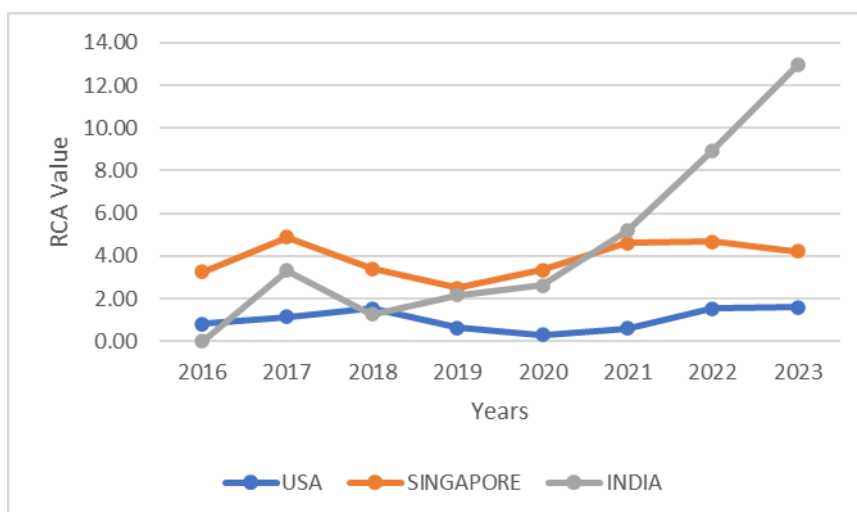
among many Indonesian manufacturers (Khasanah et al., 2024). This fluctuation is also influenced by the increase in Indonesian exports compared to world exports (Vanzza Aji et al., 2019). These challenges are exacerbated by supply chain constraints from extreme weather and cyclical harvest patterns (Dahivale, 2025; Oriekhoe et al., 2024), unfavorable consumer perception of the product (Du et al., 2023), and market domination by palm oil, which has a more established supply chain and economies of scale (López et al., 2016; Matondang & Budiman, 2019). Thus, future success depends on improving product quality and standardization as well as managing supply chain risks. Based on Table 1, a simple diagram can be made showing the fluctuations in RCA, and RSCA in the USA, Singapore, and India from 2016-2023 as follows.

Table 2 shows that Indonesia's average Trade Balance Index (TBI) for candlenut oil from 2016 to 2023 was positive, confirming Indonesia's position as a net exporter specializing

**Table 1.** RCA and RSCA Index of Indonesian Candlenut Oil in the United States, Singapore, and India, 2016-2023

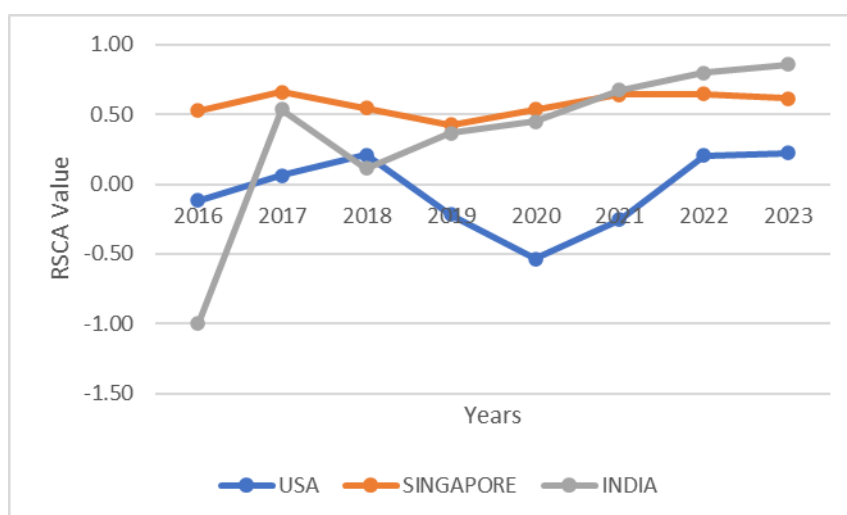
Year	RCA			RSCA		
	United States	Singapore	India	United States	Singapore	India
2016	0.79	3.24	-	- 0.11	0.53	-
2017	1.13	4.88	3.32	0.06	0.66	0.54
2018	1.53	3.39	1.25	0.21	0.54	0.11
2019	0.64	2.49	2.15	- 0.22	0.43	0.37
2020	0.30	3.33	2.62	- 0.54	0.54	0.45
2021	0.60	4.62	5.19	- 0.25	0.64	0.68
2022	1.52	4.66	8.96	0.21	0.65	0.80
2023	1.58	4.23	12.97	0.23	0.62	0.86
Mean	1.01	3.85	5.21	-0.05	0.58	0.54

Source : UN Comtrade, 2025 (processed)



**Figure 2.** Revealed Comparative Advantage of Indonesia Candlenut Oil in Global Market

Source : Secondary Data Processed (2025)



**Figure 3.** Revealed Symmetry Comparative Advantage of Indonesia Candlenut Oil in Global Market

Source : Secondary Data Processed (2025)

in candlenut oil exports during that period. A high TBI (above 0.8) indicates a country's tendency to Export rather than import (Zuhdi et al., 2021). Specifically, the average TBI in the United States and Singapore markets is 0.86, indicating that Indonesian candlenut oil has become a strong and specialized export commodity in both countries. Meanwhile, in the Indian

market, the TBI is less than 0.8. This indicates that although Indonesian candlenut oil has been exported to India, the sector is still in the growth stage because export value has not yet significantly exceeded import value. The implication of this lower TBI is the need for future strategic focus, not only on increasing export volume, but also on increasing India's

domestic market share in India and reducing India's dependence on imports from competing countries. Additionally, this growth stage offers optimal opportunities for investment in marketing and quality improvement to maximize the potential for increasing demand in India (Moharir, 2025).

Based on Table 2, a simple diagram can be made showing the

fluctuations TBI in the USA, Singapore, and India from 2016-2023 as follows.

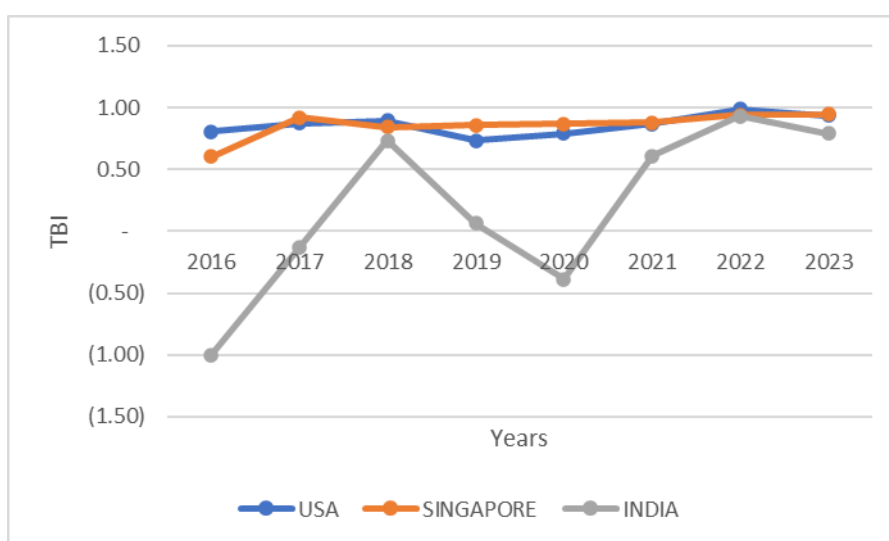
Based on the RSCA and TBI index calculations, Indonesian candlenut oil exports can be categorized, as shown in Figure 5.

According to Figure 5, Indonesian candlenut oil exported to Singapore and India falls into group A because it has an RSCA value > 0 and a TBI value > 0, indicating a comparative as an

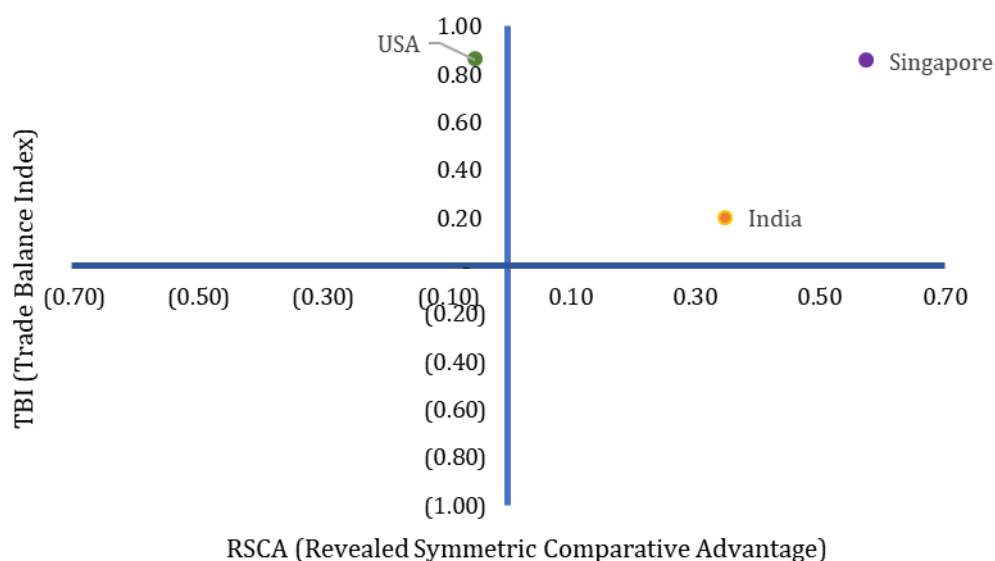
**Table 2.** Trade Balance Index (TBI) Values for Indonesian Candlenut Oil in the United States, Singapore, and India, 2016-2023

Year	TBI		
	United States	Singapore	India
2016	0.81	0.60	- 1.00
2017	0.87	0.92	- 0.13
2018	0.90	0.84	0.73
2019	0.73	0.86	0.06
2020	0.79	0.87	0.39
2021	0.87	0.88	0.61
2022	0.99	0.94	0.93
2023	0.94	0.94	0.79
Mean	0.86	0.86	0.20

Source: UN Comtrade, 2025 (processed)



**Figure 4.** Trade Balance Index of Indonesia Candlenut Oil in Global Market  
Source : Secondary Data Processed (2025)



**Figure 5.** Product Mapping of Indonesian Candlenut Oil by Country  
Source: Secondary Data Processed (2025)

exporter to the Singaporean and Indian markets. This means that the Indonesian candlenut market is growing positively and dynamically in both countries, so a strategy is needed to increase exports and competitiveness to these destination countries or other countries by increasing production and meeting the specific required standards (Purba et al., 2021). Conversely, Indonesian candlenut oil exported to the United States falls into group C because its RSCA value is  $< 0$  and its TBI value  $> 0$ . This means that Indonesian candlenut oil specializes in exports but lacks a comparative advantage over the US.

This suggests that Indonesian candlenut oil may have a sizable export market share, but its competitiveness in the US market is not as strong as that of other countries. One effective differentiation strategy is through Geographical

Indications (GI), which are part of Intellectual Property Rights. A GI is a product name that indicates its geographic origin. The quality, characteristics, and reputation of GI products are directly influenced by natural factors and local traditions (Anggrasari et al., 2021). With GI, commodities such as candlenuts will gain added value due to their enhanced brand image (Batubara et al., 2024), which ultimately can increase selling prices and increase competitiveness in international markets, particularly in key export destination countries.

## CONCLUSION AND SUGGESTION

Based on the competitiveness index, Indonesian candlenut oil demonstrates a comparative advantage (average RCA  $> 1$ ) in the US, Singapore, and Indian markets, indicating good export potential and efficiency. This advantage is most evident in India and Singapore (RSCA

>0). However, this analysis critically uncovers structural weaknesses in the United States (US) market, where Indonesian candlenut oil lacks a symmetrical comparative advantage (RSCA <0). Furthermore, sharp fluctuations in the RCA in the US and Singapore confirm that Indonesia's competitiveness is highly vulnerable to non-price factors such as issues of quality, standards, and supply consistency, as well as the dominance of competing products. Although the TBI index shows that candlenut oil is a high-value export commodity in the United States and Singapore markets, and the Indian market is still in the growth stage, the profit optimization is hampered by certification challenges and intense competition, thus requiring strategic intervention.

Based on these findings, recommendations are addressed to the government and business actors. The government (Ministry of Trade and Industry) should provide targeted incentives and subsidies for producers to accelerate the acquisition of international certification and to disseminate high-quality oil processing technology, enabling access to premium markets such as the US. Furthermore, proactive trade diplomacy for registering Geographical Indications (GI) is highly recommended to increase product value and differentiation. Meanwhile, exporting companies should shift their focus to producing value-added products (e.g., virgin cosmetic oils) and build long-term supply chain partnerships that ensure consistent supply to reduce vulnerability to fluctuations. A

limitation of this study lies in the use of HS Code 151590 data, which covers other vegetable oils, for which candlenut oil does not have a specific tariff line. Therefore, further research is strongly recommended to conduct a comparative value-added analysis between Indonesian candlenut oil and competing countries (e.g., the Philippines) to assess potential losses from raw product exports, as well as to conduct econometric modelling to measure the quantitative impact of non-price policies (such as certification and subsidies) on the RCA/RSCA index.

## REFERENCES

- Andarwulan, N., Hariyadi, P., Giriwono, P. E., & Faridah, D. N. (2022). Standar Mutu Cpo Untuk Minyak Makan dan Penerapan Cara Produksi Minyak Sawit Yang Baik Di Indonesia: Suatu Keniscayaan. *Policy Brief Pertanian, Kelautan, Dan Biosains Tropika*, 4(1), 245–248. <https://doi.org/10.29244/agro-maritim.0401.245-248>
- Anggrasari, H., Perdana, P., & Mulyo, J. H. (2021). Keunggulan Komparatif dan Kompetitif Rempah-Rempah Indonesia di Pasar Internasional. *Jurnal Agrica*, 14(1), 9–19. <https://doi.org/10.31289/agrica.v14i1.4396>
- Batubara, D. P., Nababan, C., Tobing, D. L., Siahaan, P. G., & Angin, R. B. P. (2024). Perlindungan Indikasi Geografis Dan Merek Dalam Pembuatan Minyak Kemiri Untuk Meningkatkan UMKM Di Masyarakat Ekonomi Menengah. *Communnity Development Journal*, 5(1), 1042–1047. <https://doi.org/https://doi.org/10.31004/cdj.v5i1.25045>
- BPS. (2024). *Statistik Perdagangan*

- Luar Negeri Indonesia Ekspor. Badan Pusat Statistik. <https://www.bps.go.id/id/exim>
- Cabral, M. R. P., dos Santos, S. A. L., Stropa, J. M., da Silva, R. C. de L., Cardoso, C. A. L., de Oliveira, L. C. S., Scharf, D. R., Simionatto, E. L., Santiago, E. F., & Simionatto, E. (2016). Chemical Composition and Thermal Properties of Methyl and Ethyl Esters Prepared from *Aleurites moluccanus* (L.) Willd (Euphorbiaceae) nut oil. *Industrial Crops and Products*, 85, 109–116. <https://doi.org/https://doi.org/10.1016/j.indcrop.2016.02.058>
- Dahivale, R. P. (2025). Supply Chain Risk Management (SCRM) in Agribusiness and Food Industry. *IBMRD's Journal of Management & Research*, 14(1), 1–5. <https://doi.org/10.17697/ibmrd/2025/v14i1/174284>
- Dako, F. X., Setyowati, R., Herningtyas, W., Pujiono, E., Budiman, I., Krisantus, O. O., & Paga, B. (2024). Development Strategy of Potential Non-Timber Forest Product Commodities in the Boti Indigenous Community, Indonesia. *Jurnal Manajemen Hutan Tropika*, 30(2), 246–257. <https://doi.org/https://doi.org/10.7226/246>
- Du, X., Muniz, A., & Juma, S. (2023). Pecan (*Carya illinoensis*) Oil Consumer Hedonic Rating, Sensory Characteristic, Satiating and Energizing Effect, and Drivers of Overall Acceptance. *JAOCs, Journal of the American Oil Chemists' Society*, 100(1), 57–68. <https://doi.org/10.1002/aocs.12659>
- Fernandes, L. (2023). India's Middle Classes in Contemporary India. In *Routledge Handbook of Contemporary India* (pp. 276–287). Routledge. <https://doi.org/https://dx.doi.org/10.4324/9781003278436-21>
- Iskandar, R., Supardi, S., & Harisudin, M. (2016). Candlenut Efficiency Analysis and Marketing Strategy (*Aleurites moluccana*) in Alor Regency. *Am. Sci. Res. J. Eng. Technol. Sci*, 26(4), 101–121.
- İzgi, F., & Kavacık, M. (2024). Analyzing Global Competitiveness of Turkish Air Conditioning Industry. *Turkish Journal of Engineering*, 8(2), 209–234. <https://doi.org/https://doi.org/10.31127/tuje.1372141>
- Jumiyati, S., Bachri, S., & Nawir, B. (2024). Development Strategy of Candlenut Oil Business Toward a New Paradigm for the Utilization of Non-Timber Forest Products. *Holistic: Journal of Tropical Agriculture Sciences*, 1(2), 106–113. <https://doi.org/https://dx.doi.org/10.61511/hjtasv1i2.2024.162>
- Khasanah, N. M., Santoso, S. I., & Setiadi, A. (2024). Analisis Daya Saing Ekspor Minyak Kelapa Sawit Indonesia di Pasar Amerika Serikat. *AGROMEDIA: Berkala Ilmiah Ilmu-Ilmu Pertanian*, 42(2), 119–132. <https://doi.org/10.47728/ag.v42i2.551>
- Kristiningrum, E., Isharyadi, F., Susanto, D. A., Setyoko, A. T., & Ayundyahrini, M. (2022). Assessment of Standardization Profiles in Indonesia as Part of Quality Infrastructure. *AIP Conference Proceedings*, 2664(040005). <https://doi.org/10.1063/5.0108071>
- Lafay, G. (1992). The Measurement of Revealed Comparative Advantages. In *International trade modelling* (pp. 209–234). Springer. [https://doi.org/https://dx.doi.org/10.1007/978-1-4757-2150-8\\_10](https://doi.org/https://dx.doi.org/10.1007/978-1-4757-2150-8_10)
- Laursen, K. (2015). Revealed Comparative Advantage and the Alternatives as Measures of International Specialization. *Eurasian Business Review*, 5(1), 99–115. <https://doi.org/https://dx.doi.org/10.4324/9781003278436-21>

- doi.org/https://dx.doi.org/10.1007/s40821-015-0017-1
- López, C. E. O., Salas, L. A. S. D. Las, & España, J. L. N. (2016). Comportamiento oligopólico en el Mercado Mundial de Aceite de Palma 1961-2004. *Ensayos de Economía*, 26(48), 91-113. <https://doi.org/10.15446/ede.v26n48.59860>
- Makkarennu, Mahbub, A. S., & Ridwan. (2021). An Integration of Business Model Canvas on Prioritizing Strategy: Case Study of Small Scale Nontimber Forest Product (NTFP) Enterprises in Indonesia. *Small-Scale Forestry*, 20(2), 161-174. <https://doi.org/10.1007/s11842-020-09462-5>
- Matondang, N., & Budiman, I. (2019). Analisis Rantai Pasok (Supply Chain) pada Produk Minyak Kelapa Sawit. *Talenta Conference Series: Energy and Engineering (EE)*, 2(4), 287-293. <https://doi.org/10.32734/ee.v2i4.681>
- Moharir, A. (2025). *Candlenut Oil Market Report 2025 (Global Edition)*. <https://www.cognitivemarkerresearch.com/candlenut-oil-market-report#:~:text=Pasar Minyak Kemiri Jepang di proyeksikan,XX juta pada tahun 2024.>
- Ningsih, A. S., & Baharuddin, D. M. (2021). Candlenut Business Development Strategy (Aleurites mollucana L. Wild) in KPHL Selayar. *International Journal of Science and Management Studies (IJSMS)*, 4(3), 224-234. <https://doi.org/https://dx.doi.org/10.51386/25815946/ijsms-v4i3p121>
- Oriekhoe, O. I., Adisa, O., & Ilugbusi, B. S. (2024). Climate Change and Food Supply Chain Economics: a Comprehensive Analysis of Impacts, Adaptations, and Sustainability. *International Journal of Applied Research in Social Sciences*, 6(3), 267-278. <https://doi.org/10.51594/ijarss.v6i3.885>
- Purba, H. J., Hestina, J., Yusuf, E. S., Azahari, D. H., Dabukke, F. B., & Darwis, V. (2021). Export Performance and Competitiveness of Indonesian Coconut Oil and Desiccated Coconut. *IOP Conference Series: Earth and Environmental Science*, 892(1), 1-8. <https://doi.org/https://dx.doi.org/10.1088/17551315/892/1/012072>
- Purwono, R., Sugiharti, L., Handoyo, R. D., & Esquivias, M. A. (2022). Trade Liberalization and Comparative Advantage: Evidence from Indonesia and Asian Trade Partners. *Economies*, 10(4), 1-21. <https://doi.org/10.3390/economies10040080>
- Putri, T. W., Suryantini, A., & Utami, A. W. (2019). The Competitiveness of Stevia rebaudiana as A Sweetener Alternative in Tawangmangu Subdistrict of Karanganyar Regency. *Agro Ekonomi*, 30(1), 78-93. <https://doi.org/https://dx.doi.org/10.22146/ae.46979>
- Sauvé, P., Lacey, S., & Lakatos, C. (2024). *Timor-Leste and WTO Accession*. The World Bank Group.
- Shaah, M. A., Allafi, F., Hossain, M. S., Alsaedi, A., Ismail, N., Kadir, M. O. A., & Ahmad, M. I. (2021). Candlenut Oil: Review on Oil Properties and Future Liquid Biofuel Prospects. *International Journal of Energy Research*, 45(12), 17057-17079. <https://doi.org/https://dx.doi.org/10.1002/er.6446>
- Shintawati, Widodo, Y., & Ermaya, D. (2022). Yield and Quality Improvement of Candlenut Oil by Microwave Assisted Extraction (MAE) Methods. *IOP Conference Series: Earth and Environmental Science*, 1012(1), 1-6. <https://doi.org/https://dx.doi.org/10.1088/17551315/1012/1/012072>

- doi.org/https://dx.doi.org/10.1088/1755-1315/1012/1/012024
- Statista. (2025). *Natural Cosmetics - United States*. Statista. <https://www.statista.com/outlook/cmo/beauty-personal-care/cosmetics/natural-cosmetics/united-states>
- Stellian, R., & Danna-Buitrago, J. P. (2022). Revealed Comparative Advantage and Contribution-to-the-trade-balance indexes. *International Economics*, 170, 129–155. <https://doi.org/https://dx.doi.org/10.1016/j.inteco.2022.02.007>
- Subroto, E., Widjojokusumo, E., Veriansyah, B., & Tjandrawinata, R. R. (2017). Supercritical CO2 Extraction of Candlenut Oil: Process Optimization Using Taguchi Orthogonal Array and Physicochemical Properties of the Oil. *Journal of Food Science and Technology*, 54(5), 1286–1292. <https://doi.org/10.1007/s13197-017-2542-7>
- Sukananda, S. (2019). Pengaturan Standardisasi Produk di Indonesia Ditinjau dari Ketentuan Technical Barriers To Trade Agreement. *DIVERSI: Jurnal Hukum*, 4(2), 149–179. <https://doi.org/10.32503/diversi.v4i2.341>
- Sutejo, A., Fajri, R., & Sucahyo, L. (2023). Optimasi Kecepatan Putar dalam Peningkatan Mutu Biji Kemiri pada Mesin Pemecah Cangkang Biji Kemiri (*Aleurites moluccana willd.*). *Jurnal Agricultural Biosystem Engineering*, 2(1), 48. <https://doi.org/10.23960/jabe.v2i1.6751>
- Tandra, H., Suroso, A. I., Syaikat, Y., & Najib, M. (2022). The Determinants of Competitiveness in Global Palm Oil Trade. *Economies*, 10(6), 1–20. <https://doi.org/10.3390/economies10060132>
- UN Comtrade Database. (2024). *Commodity Trade Statistics Database*. United Nation. <https://comtradeplus.un.org/>
- Vanza Aji, R., Ishak, Z., & Mukhlis, M. (2019). Analisis komparatif daya saing ekspor biji kakao antara Indonesia, Pantai Gading dan Ghana: Pendekatan RCA dan CMS. *Jurnal Ekonomi Pembangunan*, 15(2), 69–84. <https://doi.org/10.29259/jep.v15i2.8832>
- Virgin, I., Diaz-Chavez, R., Morris, E. J., Haileselassie, T., Tesfaye, K., De Cliff, S., Njau, K., Munganyinka, E., Muyambi, F., & Otim, M. O. (2022). The state of the bioeconomy in eastern Africa: 2022. In *Stockholm Environment Institute, The East African Science and Technology Commission and BioInnovate Africa*.
- Vollrath, T. L. (1991). A theoretical evaluation of alternative trade intensity measures of revealed comparative advantage. *Weltwirtschaftliches Archiv*, 127(2), 265–280. <https://doi.org/10.1007/BF02707986>
- Yusri, S., & Sutanto, H. (2021). Candlenut oil encapsulation with Hydroxypropyl Methylcellulose (HPMC) for body lotion application. *IOP Conference Series: Materials Science and Engineering*, 1011(1), 1–8. <https://doi.org/https://dx.doi.org/10.1088/1757-899X/1011/1/012046>
- Zuhdi, F., Rahmadona, L., & Maulana, A. S. (2021). The Export Competitiveness of Indonesian Spices to European Union-15. *Agric*, 32(2), 139–162. <https://doi.org/10.24246/agric.2020.v32.i2.p139-162>

contribution to sustainable development in the agricultural and sugar sectors. Recommendations for sugar factory managerial policies: (1) Sugar factories must strengthen partnerships

#### ACKNOWLEDGMENTS

This research activity is supported through RIIM *Kompetisi* funding from the Indonesia Endowment Fund for Education Agency, Ministry of Finance of the Republic of Indonesia and National Research and Innovation Agency of Indonesia according to the contract number: 37/II.7/HK/2023 and 35/III.11/HK/2023. We also thanks to the Research Center for Horticulture, Research Organization for Agriculture and Food, National Research and Innovation Agency and Faculty of Agriculture, Sebelas Maret University of Surakarta, Indonesia for supporting this research activities.

#### REFERENCES

- Afandi, F.A. (2024). Analysis of Sugar Agribusiness Policy in Indonesia. *Jurnal Pangan* 33 (1): 81-88. <https://doi.org/10.33964/jp.v33i1.636>
- Agarwal, N. K., Kumar, M., Pattnaik, F., Kumari, P., Vijay, V. K., & Kumar, V. (2023). Exploring The Valorization Potential of Sugarcane Bagasse Pith: a Review. *Bioenergy Research*, 16, 1280-1295. <https://doi.org/10.1007/s12155-023-10632-4>
- Ainiyah, U. R., & Subianto, A. (2022). Commitment and Organizational Maturity: The Case of Partnership Between Sugarcane Farmers and Sugar Mills. *International Journal of Social Science and Human Research*, 05 (12), 5573-5582. <https://doi.org/10.47191/ijsshr/v5-i12-40>
- Alnaass, N., Agil, H., & Ibrahim, H. (2021). Use of Fertilizers or Importance of Fertilizers in Agriculture. *International Journal of Advanced Academic Studies*, 3, 52-57. <https://doi.org/10.33545/27068919.2021.v3.i2a.770>
- Ardana, I.K., Hartati, R.S., Wulandari, S., Saefudin, & Suhesti, S. (2021). Indonesian Sugarcane Seed System Performance: An Assessment from The Perspective of Institutional and Technological Innovation Support *IOP Conf. Series: Earth and Environmental Science*, 653 (2021) 012008. <https://doi.org/10.1088/1755-1315/653/1/012008>
- Balakrishnan, D. (2024). Exploring The Potential of Sugarcane Vinasse for Biogas and biofertilizer Production: A Catalyst for Advancing The Bioeconomy. *Sustainable Energy Technologies and Assessments*, 61, 103474. <https://doi.org/10.1016/j.seta.2023.103474>
- BPS Indonesia. 2024. Indonesia Sugar Cane Statistic 2023. Badan Pusat Statistik Indonesia. Vol. 14 (In Indonesian)
- Bumroongsri, P. (2024). Value-added Product from Sugarcane Molasses: Conversion of Sugarcane Molasses to Non-caloric Sweetener for Applications in Food and Pharmaceutical Industries. *Bioresource Technology*, 395, 130370. <https://doi.org/10.1016/j.biortech.2024.130370>
- Carpanez, T. G., Moreira, V. R., Assis, I. R., & Amaral, M. C. S. (2022). Sugarcane Vinasse as Organo-mineral Fertilizers Feedstock: Opportunities and Environmental Risks. *Science of The Total Environment*,

- 832, 154998. <https://doi.org/http://doi.org/10.1016/j.scitotenv.2022.154998>
- Carpanez, T. G., Moreira, V. R., Magalhães, N. C., Assis, I. R., Lange, L. C., & Amaral, M. C. S. (2022). Integrated Membrane-based Processes to Obtain Organo-mineral Fertilizer, Water, and Energy from Sugarcane Vinasse. *Separation and Purification Technology*, 302, 122180. <https://doi.org/https://doi.org/10.1016/j.seppur.2022.122180>
- Chanifah, C., Sahara, D., Citra, A., & Kushartanti, E. (2021). Farmers' Perceptions of Soil Block Nursery Techniques on Shallot Seeds in Grobogan District, Central Java. *IOP Conference Series: Earth and Environmental Science*, 653, 12117. <https://doi.org/10.1088/1755-1315/653/1/012117>
- Chen, H. Y., Khumsupan, D., Patel, A. K., Kee, P. E., Ng, H. S., Hsu, H. Y., Lin, S. P., & Cheng, K. C. (2024). Immobilization of *Kluyveromyces marxianus* K21 via Coaxial Electrospinning of PVA and Sugarcane Bagasse Composite for Bioethanol Production. *Applied Energy*, 356, 122405. <https://doi.org/10.1016/j.apenergy.2023.122405>
- Chen, X., Liang, J., Liao, P., Huang, W., He, J., & Chen, J. (2021). Effect of Process Parameters and Raw Material Characteristics on The Physical and Mechanical Quality of Sugarcane Bagasse Pellets. *Biomass and Bioenergy*, 154, 106242. <https://doi.org/10.1016/j.biombioe.2021.106242>
- Cohen, L., Manion, L., & Morrison, K. (2017). *Research Methods in Education* (8th Ed.). Routledge. <https://doi.org/10.4324/9781315456539>
- Datika, W. (2019). The Partnership Pattern Between Farmers in The City of Pagaralam with PT. Indofood Fritolay Makmur on Atlantic Potato Farming (*Solanum tuberosum* L). *Journal of Agriculture and Veterinary Science*, Vol. 12 No. 10, pp 74–80. ISSN 2319-2380. <https://doi.org/10.9790/2380-1210017480>
- Desalegn, B., Kebede, E., Legesse, H., & Fite, T. (2023). Sugarcane Productivity and Sugar Yield Improvement: Selecting Variety, Nitrogen Fertilizer Rate, and Bioregulator as a First-line Treatment. *Heliyon*, 9(4),e15520. <https://doi.org/https://doi.org/10.1016/j.heliyon.2023.e15520>
- Detman, A., Chojnacka, A., Błaszczak, M., Kaźmierczak, W., Piotrowski, J., & Sikora, A. (2017). Biohydrogen and Biomethane (Biogas) Production in the Consecutive Stages of Anaerobic Digestion of Molasses. *Polish Journal of Environmental Studies*, 26(3), 1023–1029. <https://doi.org/10.15244/pjoes/68149>
- Dewi, P. (2021). Sugarcane Farmer Partnership Pattern with PTPN XIV Takalar Sugar Factory (Case study of partner farmers of PTPN XIV Takalar Sugar Factory). *International Journal of Scientific Research in Science and Technology* 8 (5): 29–38. <https://doi.org/10.32628/ijrst2184102>
- Dombinov, V., Herzel, H., Meiller, M., Müller, F., Willbold, S., Zang, J. W., da Fonseca-Zang, W. A., Adam, C., Klose, H., Poorter, H., Jablonowski, N. D., & Schrey, S. D. (2022). Sugarcane Bagasse Ash as Fertilizer for Soybeans: Effects of Added Residues on Ash Composition, Mineralogy, Phosphorus Extractability and Plant Availability. *Frontiers in Plant Science*, 13, 1–13. <https://doi.org/10.3389/fpls.2022.1041924>

- Fedi, G.B., Dereje Asefa, F. and Tafa Waktole, A. (2022), Farm Households Perception about Sugarcane Outgrowers Scheme: Empirical Evidence around Wonji/Shoa Sugar Factory. *Cogent Economics & Finance*, Vol. 10, No. 1, 2009664. ISSN 2332-2039. DOI 10.1080/23322039.2021.2009664
- Furidha, B. W. (2023). Comprehension of The Descriptive Qualitative Research Method: A Critical Assessment of The Literature. *ACITYA WISESA: Journal of Multidisciplinary Research*, 2(4), 1–8. <https://journal.jfpublisher.com/index.php/>
- Gunarathna, M.H.J.P., Sakai, K., Nakandari, T., Momii, K., Onodera, T., Kaneshiro, H., Uehara, H., & Wakasugi. (2018). Optimized Subsurface Irrigation System: The Future of Sugarcane Irrigation. *Water*, 10 (314), 1-14. <https://doi.org/10.3390/w10030314>
- Hanani, N., Asmara R., & Fahriyah. (2023). Technology Gap Ratio Decomposition in Sugarcane Farming in Indonesia. *Asian Journal of Agriculture and Rural Development*, 13(1): 1-7. <https://doi.org/10.55493/5005.v13i1.4707>
- Hawaz, E., Tafesse, M., Tesfaye, A., Kiros, S., Beyene, D., Kebede, G., Boekhout, T., Groenwald, M., Theelen, B., Degefe, A., Degu, S., Admasu, A., Hunde, B., & Muleta, D. (2024). Bioethanol Production from Sugarcane Molasses by Co-fermentation of *Saccharomyces cerevisiae* Isolate TA2 and *Wickerhamomyces anomalus* Isolate HCJ2F-19. *Annals of Microbiology*, 74(13), 1–23. <https://doi.org/10.1186/s13213-024-01757-8>
- Kabeyi, D. (2020). Investigating The Challenges of Bagasse Co-Generation in The Kenyan Sugar Industry. *International Journal of Engineering Sciences & Research Technology*, Vol. 9 No. 5, pp. 7–64. ISSN: 2277-9655. <https://doi.org/10.5281/zenodo.3828855>
- Kakom, S. M., Abdelmonem, N. M., Ismail, I. M., & Refaat, A. A. (2023). Activated Carbon from Sugarcane Bagasse Pyrolysis for Heavy Metals Adsorption. *Sugar Tech*, 25(3), 619–629. <https://doi.org/10.1007/s12355-022-01214-3>
- Kaupa, S., & Shindume, S. (2022). Effectiveness of the Public-Private Partnership Initiatives in Agriculture in Namibia. *International Journal of Innovation, Creative and Change*, Vol. 16, No. 1, pp. 210-218. ISSN 2201-1323
- Khairani, L., Waluyati, L. R., Suryantini, A., & Sawadogo, D. (2023). The Development Strategy of Sugar Cane Manufacture, PT Madubaru Yogyakarta. *Jurnal AGRISEP: Kajian Masalah Sosial Ekonomi Pertanian Dan Agribisnis*, 22(01 SE-ARTICLE), 109–128. <https://doi.org/10.31186/jagrisep.22.01.109-128>
- Lu, M., Hao, Y., Lin, B., Huang, Z., Zhang, Y., Chen, L., Li, K., & Li, J. (2024). The Bioaugmentation Effect of Microbial Inoculants on Humic Acid Formation During Co-composting of Bagasse and cow manure. *Environmental Research*, 252, 118604. <https://doi.org/10.1016/j.envres.2024.118604>
- Makul, N., & Sua-iam, G. (2016). Characteristics and Utilization of Sugarcane Filter Cake Waste in The Production of Lightweight Foamed Concrete. *Journal of Cleaner Production*, 126, 118–133. <https://doi.org/https://doi.org/10.1016/j.jclepro.2016.08.044>

- org/10.1016/j.jclepro.2016.02.111
- Maryono, M., Killoes, A. M., Adhikari, R., & Abdul Aziz, A. (2024). Agriculture Development Through Multi-stakeholder Partnerships in Developing Countries: A Systematic Literature Review. *Agricultural Systems*, 213, 103792. <https://doi.org/https://doi.org/10.1016/j.agry.2023.103792>
- Meghana, M., & Shastri, Y. (2020). Sustainable Valorization of Sugar Industry Waste: Status, Opportunities, and Challenges. *Bioresource Technology*, 303, 122929. <https://doi.org/https://doi.org/10.1016/j.biortech.2020.122929>
- Mehta, D., & Saboo, N. (2024). Use of Sugarcane Molasses for Preparation of Bio-Asphalt: Effect of Source. *Construction and Building Materials*, 421, 135691. <https://doi.org/10.1016/j.conbuildmat.2024.135691>
- Mellyanawaty, M., Marbelia, L., Sarto, Prijambada, I. D., Rochman, Y. A. Y., & Budhijanto, W. (2024). Application of Anaerobic Digestion Model No. 1 on Thermophilic Anaerobic Digestion with Microbial Immobilization Media for Biogas Production from Sugarcane Vinasse. *Journal of Environmental Chemical Engineering*, 12, 112209. <https://doi.org/10.1016/j.jece.2024.112209>
- Meng, L., Li, W., Zhang, X., Zhao, Y., Chen, L., & Zhang, S. (2020). Influence of Spent Mushroom Substrate and Molasses Amendment on Nitrogen Loss and Humification in Sewage Sludge Composting. *Heliyon*, 6, e04988. <https://doi.org/10.1016/j.heliyon.2020.e04988>
- Moonsamy, T. A., Mandegari, M., Farzad, S., & Görgens, J. F. (2022). A New Insight into Integrated First and Second-Generation Bioethanol Production from Sugarcane. *Industrial Crops and Products*, 188, 115675. <https://doi.org/10.1016/j.indcrop.2022.115675>
- Muhtadi, M.M., Sitawati, & Suryanto, A. (2024). Effect of Sugarcane Varieties and Milling Delay Time on Cane Sugar Yield. *Jurnal Teknik Pertanian Lampung*, 13 (2): 506-511. <http://dx.doi.org/10.23960/jtep-l.v13i2.506-511>
- Nosenzo, S. (2024). Evaluating Sugarcane Bagasse-based Biochar as an Economically Viable Catalyst for Agricultural and Environmental Advancement in Brazil through Scenario-based Economic Modeling. *Journal of Power and Energy Engineering*, 12 (11): 97-124. <https://doi.org/10.4236/jpee.2024.1211007>
- Nunes, L. J. R., Loureiro, L. M. E. F., Sa, L. C. R., & Silva, H. F. C. (2020). Sugarcane Industry Waste Recovery: A Case Study Using Thermochemical Conversion Technologies to Increase Sustainability. *Applied Sciences*, 10, 6481.
- Nuraeni, Rasyid, R., & Amran, F. (2024). Partnership Pattern and Household Welfare Level of Sugarcane Farmers. *International Journal of Agriculture and Environmental Research*, 10, 111-124. <https://doi.org/10.51193/IJAER.2024.10108>
- Oktarina, S., & Malini, H. (2021). Farmers Perception and Sustainability Strategy on Agricultural Development Program in Rural. *Jurnal Social Economic of Agriculture*, 10, 11. <https://doi.org/10.26418/j.sea.v10i1.45007>
- Pajampa, K., Laloon, K., Suksri, A., Phadungton, S., Ratpukdi, T.,

- Posom, J., & Wongwuttanasatian, T. (2024). A Way Towards Zero-Waste Campaign and Sustainability in Sugar Industries; Filter Cake Valorisation as Energy Pellets. *Ain Shams Engineering Journal*, 15, 102459. <https://doi.org/10.1016/j.asej.2023.102459>
- Parnidi, P., & Hamida, R. (2021). The Effect of Type and Duration of Seed Storage on Sugarcane Growth. *Jurnal Penelitian Pendidikan IPA*, 7, 207. <https://doi.org/10.29303/jppipa.v7i2.579>
- Piepho, Peter, H., Gabriel, D. Hartung, J., Büchse, A., Grosse, M., Kurz, S., Laidig, F., et al. (2022). One, Two, Three: Portable Sample Size in Agricultural Research. *Journal of Agricultural Science* 160: 459–82. <https://doi.org/10.1017/S0021859622000466>
- Puspitaningrum, D. A., & Gayatri, S. (2019). Farm Partnership Between Farmers and The Company in Production and Marketing of Vegetables Commodity. *Journal of Socioeconomics and Development*, 2(1), 45–53. <https://doi.org/10.31328/jsed.v2i1.975>
- Raj, R., & Tirkey, J. V. (2023). Techno-Economic Assessment of Sugarcane Bagasse Pith-Based Briquette Production and Performance Analysis of Briquette Feed Gasifier-Engine System. *Journal of Environmental Management*, 345, 118828. <https://doi.org/10.1016/j.jenvman.2023.118828>
- Riajaya, P.D., Hariyono, B., Cholid, M., Kadarwati, F.T., Santoso, B., Djumali, & Subiyakto. (2022). Growth and Yield Potential of New Sugarcane Varieties during Plant and First Ratoon Crops. *Sustainability*, 14(21), 14396: 1-20. <https://doi.org/10.3390/su142114396>
- Rokhani, R., Rondhi, M., Kuntadi, E., Aji, J., Suwandari, A., Supriono, A., & Hapsari, T. (2020). Assessing Determinants of Farmer's Participation in Sugarcane Contract Farming in Indonesia. *AGRARIS: Journal of Agribusiness and Rural Development Research*, 6. <https://doi.org/10.18196/agr.6187>
- Rudya. (2023). Kebutuhan Gula Nasional Tahun 2023 Sekitar 6,8 Juta Ton, no. <https://mindcommonline.com/2023/08/23/kebutuhan-gula-nasional-tahun-2023-sekitar-68-juta-ton/>: diakses 23 Juli 2025.
- Sahara, D., Citra, A., & Hermawan, A. (2021). Farmer Perceptions and Preferences to Shallot Farming Technology Introduction in Grobogan District, Central Java, Indonesia. *E3S Web of Conferences*, 232, 1002. <https://doi.org/10.1051/e3sconf/202123201002>
- Sajid, M., Amjid, M., Munir, H., Valipour, M., Rasul, F., Khil, A., Alqahtani, M.D., Ahmad, M., Zulfikar, U., Iqbal, R., Ali, M.F., & Ibtahaj, I. (2023). Enhancing Sugarcane Yield and Sugar Quality through Optimal Application of Polymer-Coated Single Super Phosphate and Irrigation Management. *Plants*, 12, 3432: 1-17. <https://doi.org/10.3390/plants12193432>
- Salatein, N. M., Ibrahim, R. A., & Fahim, I. S. (2024). Sustainable Utilization of Sugarcane Bagasse for Wood-based Panels: A promising Approach for Waste Management in Egypt. *Journal of Engineering Research (Kuwait)*. <https://doi.org/10.1016/j.jer.2024.05.013>
- Salokhe, S. (2021). Development of An Efficient Protocol for Production of Healthy Sugarcane Seed

- Cane Through Meristem Culture. *Journal of Agriculture and Food Research*, 4, 100126. <https://doi.org/10.1016/j.jafr.2021.100126>
- Samaniego-Sánchez, C., Marín-García, G., & Quesada-Granados, J. J. (2020). A New Fermented Beverage from Sugarcane (*Saccharum Officinarum* L.) Molasses: Analysis of Physicochemical Properties and Antioxidant Capacity, and Comparison with Other Physicochemical Properties and Antioxidant Capacity, and Comparison with Other Industrial Alcohol Products. *Lwt -Food Science and Technology*, 128, 109505. <https://doi.org/10.1016/j.lwt.2020.109505>
- Santos, F., Eichler, P., Machado, G., De Mattia, J., & De Souza, G. (2019). By-products of The Sugarcane Industry. In *Sugarcane Biorefinery, Technology and Perspectives*. Elsevier Inc. <https://doi.org/10.1016/B978-0-12-814236-3.00002-0>
- Santosa A., Rahayu, E.S., Sutrisno, J., & Kusnandar. (2024). Technical Efficiency of Sugarcane Farming in East Java, Indonesia: A Bootstrap Data Development Analysis. *De Gruyter: Open Agriculture*, 9, 20220378. <https://doi.org/10.1515/opag-2022-0378>
- Sawaengsak, W., & Gheewala, S. H. (2017). Analysis of Social and Socio-Economic Impacts of Sugarcane Production: A Case Study in Nakhon Ratchasima Province of Thailand. *Journal of Cleaner Production*, 142, 1169–1175. <https://doi.org/10.1016/j.jclepro.2016.08.148>
- Sharma, P., Kumar, S. Y., & Shukla, A. (2018). Potential of Ethanol Production Using Molasses Fermentation in a Sugar Plant. *Iranica Journal of Energy & Environment*, 9(4), 235–238. DOI 10.5829/ijee.2018.09.04.02.
- Sharma, P., Sharma, S., Sharma, S. K., Jain, A., & Shrivastava, K. (2024). Review on Recent Advancement of Adsorption Potential of Sugarcane Bagasse Biochar in Wastewater Treatment. *Chemical Engineering Research and Design*, 206, 428–439. <https://doi.org/10.1016/j.cherd.2024.04.055>
- Silva, J. H. B., Almeida, L. J. M., Silva, A. V., Araújo, J. R. E. S., Santos, J. P. O., Silva, A. J., Silva, C. M., Targino, V. A., Santos, S. C. S., Pessoa, R. M. S., Andrade, F. H. A., Pereira-Neto, F., Silva, B. O. T., & Mielezrski, F. (2023). Filter Cake Increases Sugarcane Yield. *Brazilian Journal of Biology*, Vol. 83, e273414. ISSN 1519-6984. DOI10.1590/1519-6984.273414.
- Singh, P., Dogra, P., & Kalamdhad, A. S. (2024). Sugarcane Bagasse and Cow Dung Pelletization in Varied Food-to-Microorganism Ratios For Biogas Generation. *Industrial Crops and Products*, 210, 118120. <https://doi.org/https://doi.org/10.1016/j.indcrop.2024.118120>
- Singh, S. P., Jawaid, M., Chandrasekar, M., Senthilkumar, K., Yadav, B., Saba, N., & Siengchin, S. (2021). Sugarcane Wastes into Commercial Products: Processing Methods, Production Optimization and Challenges. *Journal of Cleaner Production*, 328, 129453. <https://doi.org/10.1016/j.jclepro.2021.129453>
- Solís-Fuentes, J. A., Galán-Méndez, F., Hernández-Medel, M. del R., García-Gómez, R. S., Bernal-González, M., Mendoza-Pérez, S., & Durán-Domínguez-de-Bazúa, M. del C. (2019). Effectiveness of Bagasse Aactivated Carbon in

- Raw Cane Juice Clarification. *Food Bioscience*, 32, 100437. <https://doi.org/10.1016/j.fbio.2019.100437>
- Stevenson, Mark A. (2021). Sample Size Estimation in Veterinary Epidemiologic Research. *Frontiers in Veterinary Science*. <https://doi.org/10.3389/fvets.2020.539573>.
- Thuo, C., Ombati, J., & Nkurumwa, A. (2022). Factors Related to Farmers' Acceptance of Improved Technologies: A Case Study of Small-scale Sugar Cane Farmers in Kakamega County, Kenya. *International Journal of Agriculture and Technology*, 2. <https://doi.org/10.33425/2770-2928.1012>
- Thuppahige, V. T. W., Moghaddam, L., Welsh, Z. G., Wang, T., & Karim, A. (2023). Investigation of Critical Properties of Cassava (*Manihot esculenta*) Peel and Bagasse as Starch-Rich Fibrous Agro-Industrial Wastes for Biodegradable Food Packaging. *Food Chemistry*, 422, 136200. <https://doi.org/10.1016/j.foodchem.2023.136200>
- Ungureanu, N., Vlăduț, V., & Biriș, S.-Ștefan. (2022). Sustainable Valorization of Waste and By-Products from Sugarcane Processing. In *Sustainability* (Vol. 14, Issue 17). <https://doi.org/10.3390/su141711089>
- Untari, W. S., & Sari, S. (2020). The effectiveness of the Wringing Anom Sugar Factory (PG) Farmer Partnership in Situbondo Regency. *International Conference on Agriculture and Applied Science (ICoAAS)*, 126–134.
- Velten, S., Jager, N., & Newig, J. (2021). Success of Collaboration for Sustainable Agriculture: A Case Study Meta-Analysis Sustainable Development. *Environment Development and Sustainability*. <https://doi.org/10.1007/s10668-021-01261-y>
- Wang, Q., Hu, X. H., Ma, Y. H., & Li, Y. L. (2024). Enhancing Sugar Beet Yield and Quality in Northeast China: Investigating The Synergistic Impact of Sugar Mill Filter Mud and Biochar on Black Soil. *Scientia Horticulturae*, 326, 112680. <https://doi.org/10.1016/j.scienta.2023.112680>
- Yakubu, A., Sabi, E. B., Onwona-Agyeman, S., Takada, H., & Watanabe, H. (2021). Impact of Sugarcane Bagasse Mulching Boards on Soil Erosion and Carrot Productivity. *Catena*, 206, 105575. <https://doi.org/10.1016/j.catena.2021.105575>
- Zhu, Y., Li, L., Hou, Y., Xu, C., Hu, G., Man, Y., Vladimirovich, V. S., Li, J., & Xiong, Q. (2024). Investigation Into The Characteristics of Bagasse Processed With 3C-DES and The Production of Chemicomechanical Pulp for Pulp Molded. *Journal of Cleaner Production*, 447, 141652. <https://doi.org/10.1016/j.jclepro.2024.141652>